

Smart Hexacopter For Payload Delivery

Mrs. Boddupally Padmini¹, Dr. Erigela Radhamma², Harsha Siddartha³, Jala Srivani⁴, Katta Sanjay Reddy⁵, Gajjelli Rikhil Sai Manikanta⁶

¹Assistant Professor, Department of Electronics and Communication Engineering, Teegala Krishna Reddy Engineering College, Hyderabad, India.

²Associate Professor, Department of Electronics and Communication Engineering, Teegala Krishna Reddy Engineering College, Hyderabad, India.

^{3,4,5,6}B.Tech Students, Department of Electronics and Communication Engineering, Teegala Krishna Reddy Engineering College, Hyderabad, India.

padmini@tkrec.ac.in, radha1977@gmail.com, harshasiddartha2003@gmail.com, jalasrivani05@gmail.com, reddysanjayreddy0@gmail.com, rikhilsai2005@gmail.com

Abstract

The advancement of multirotor unmanned aerial vehicles (UAVs) has enabled their deployment in logistics, emergency response, surveillance, and industrial automation applications. Heavy-lift UAV platforms, particularly hexacopters, provide enhanced thrust redundancy and improved payload stability compared to quadrotor systems [1], [5]. However, increasing payload mass significantly affects thrust-to-weight ratio, energy consumption, and flight endurance due to nonlinear propulsion dynamics and Li-Po battery discharge characteristics [6], [17], [20].

This research presents the design, modeling, implementation, and experimental validation of an AI-enabled heavy-lift hexacopter capable of transporting payloads up to 2.5 kg. The proposed system integrates nonlinear multirotor dynamic modeling [9], [10], adaptive altitude stabilization [2], regression-based energy prediction [18], and PX4-based flight control architecture [14]. Experimental results demonstrate endurance reduction from 19 minutes (no payload) to 9 minutes (2.5 kg payload), while current consumption increases from 18 A to 47 A. The AI prediction model achieved 95% endurance estimation accuracy. The proposed architecture demonstrates scalability for logistics and medium-payload aerial transport systems [4], [19].

Keywords: Hexacopter UAV, Heavy Payload Drone, AI Energy Modeling, PX4 Autopilot, Hybrid Energy Management, Thrust-to-Weight Optimization, Multirotor Dynamics.

1. Introduction

Unmanned Aerial Vehicles (UAVs) have evolved significantly over the last two decades, transitioning from military reconnaissance platforms to versatile civilian systems supporting logistics, agriculture, environmental monitoring, infrastructure inspection, and emergency response operations. The rapid advancement of lightweight composite materials, high-efficiency brushless DC motors, embedded flight processors, and advanced control algorithms has enabled the development of compact yet powerful multirotor systems capable of precise vertical takeoff and landing (VTOL) operations [4], [15]. Modern UAV platforms are increasingly required to operate autonomously in complex and dynamic environments, necessitating robust control systems, efficient propulsion architectures, and accurate energy management strategies.

Among multirotor configurations, quadrotors are widely used due to structural simplicity and ease of control. However, hexacopters provide enhanced thrust redundancy, improved payload stability, and increased fault tolerance in the event of motor or ESC failure [1], [5], [16]. The six-rotor symmetric configuration distributes aerodynamic loads more evenly across the airframe, reducing vibration-

induced instability and improving yaw authority. These characteristics make hexacopters particularly suitable for medium-payload applications such as parcel delivery, medical supply transport, and industrial inspection tasks [19]. As logistics applications demand higher payload capacities and longer endurance, the importance of propulsion optimization and thrust-to-weight ratio analysis becomes increasingly critical.

The dynamic modeling of multirotor systems is inherently nonlinear due to coupling between translational and rotational motion, gyroscopic effects, aerodynamic drag, and thrust asymmetry [9], [10], [13]. For heavy-lift operations, these nonlinearities are amplified as total system mass increases. The thrust required to maintain hover must equal or exceed the gravitational force, while maneuverability requires a sufficient thrust margin beyond hover conditions [12]. As payload increases, electrical power demand rises nonlinearly because motor efficiency decreases under higher torque loading and aerodynamic drag increases with thrust generation. Consequently, Li-Po battery discharge rates accelerate under high-current draw conditions, leading to voltage sag and reduced effective capacity [6], [18].

Energy efficiency and endurance prediction are therefore fundamental considerations in heavy-lift UAV design. Experimental studies confirm a strong inverse relationship between payload mass and flight time [17], [20]. This tradeoff creates operational challenges in mission planning, particularly in logistics scenarios where payload weight may vary dynamically. Intelligent prediction mechanisms capable of estimating remaining endurance in real time can significantly enhance mission reliability. Recent research has explored AI-based predictive control and autonomous trajectory optimization to improve multirotor performance under uncertain conditions [8], [21]. However, most implementations focus primarily on control optimization rather than integrated energy-aware propulsion modeling.

This research addresses the combined challenges of propulsion design, energy modeling, and intelligent endurance forecasting within a unified heavy-lift hexacopter architecture. By integrating nonlinear dynamic modeling [9], adaptive stabilization techniques [2], and AI-based battery analytics [18], the study aims to develop a scalable UAV system capable of stable and energy-efficient operation under payload conditions up to 2.5 kg.

2. Literature Review

The design and control of multirotor UAV systems have been extensively studied across structural, aerodynamic, electrical, and computational domains. Early foundational work by Bouabdallah and Siegwart [10] and Hoffmann et al. [13] established the nonlinear dynamic equations governing quadrotor motion, including thrust generation, torque balance, and attitude stabilization. Mahony et al. [9] further contributed to modeling and state estimation frameworks, highlighting the importance of sensor fusion and closed-loop control in achieving stable multirotor flight. These works form the theoretical foundation for modern UAV flight controllers.

Hexacopter-specific research has demonstrated advantages over quadrotor platforms in terms of thrust redundancy and vibration damping. Raja and Dinesh [1] presented the design and simulation of a surveillance hexacopter, confirming improved load distribution across six motors. Alba Kier et al. [16] reviewed hexacopter flight dynamics and emphasized the benefits of symmetrical rotor placement for stability under payload variation. Peksa and Mamchur [5] provided a comprehensive review of copter drones and highlighted advancements in flight control systems, including adaptive and fault-tolerant architectures. These studies collectively confirm the suitability of hexacopters for medium-payload and mission-critical applications.

Control system advancements have evolved from classical PID-based stabilization to intelligent and adaptive approaches. Al-Mahasneh and Anavatti [2] proposed neural adaptive altitude control for hexacopters with uncertain dynamics, demonstrating improved disturbance rejection and stability. Bacik and Fedor [3] implemented fuzzy logic control for position stabilization, reducing oscillatory behavior during hover. Meanwhile, trajectory optimization research by Mellinger and Kumar [8] introduced minimum snap trajectory generation techniques for smooth and energy-efficient path tracking. Such developments illustrate the growing role of intelligent control in UAV performance enhancement.

Energy consumption modeling has become increasingly important due to the inherent limitations of battery-powered UAV systems. Ghadi and Ghorbani [6] investigated energy-efficient strategies using Li-Po batteries, analyzing discharge behavior under variable load conditions. Zhang et al. [18] developed battery discharge models to optimize endurance prediction in UAV applications. Experimental validation by Abdullah et al. [17] and Nascimento et al. [20] confirmed that increasing payload significantly reduces endurance due to higher thrust and current demands. These findings underscore the necessity of integrating propulsion optimization with battery analytics.

Logistics-oriented UAV research has explored heavy-payload multirotor systems for industrial and commercial applications. Mercado and Sampedro [19] examined high-payload UAV platforms and discussed structural reinforcement and propulsion selection strategies. Kumar and Michael [15] highlighted broader opportunities and challenges associated with autonomous aerial vehicles, including scalability and distributed operation. Recent studies also explore AI-based predictive control frameworks [21] and swarm coordination strategies for multirotor logistics networks [22], indicating a shift toward intelligent and cooperative UAV ecosystems.

Despite the substantial body of research addressing multirotor dynamics, control, and energy modeling independently, limited work integrates these domains into a unified heavy-lift hexacopter architecture with experimental validation. In particular, the combination of thrust-to-weight optimization, nonlinear dynamic modeling, PX4-based control implementation [14], and AI-driven endurance prediction remains insufficiently explored. The present study bridges this gap by developing a comprehensive system-level framework that combines structural design, propulsion modeling, adaptive control, and intelligent energy analytics within a single experimentally validated platform.

3. Methodology

The methodology integrates structural optimization, propulsion modeling, control system design, and AI-based energy analytics. The hexacopter configuration was selected to maintain symmetric thrust distribution and centralized center-of-gravity alignment, ensuring stability under incremental payload variation [1], [5].

Total thrust was designed to satisfy:

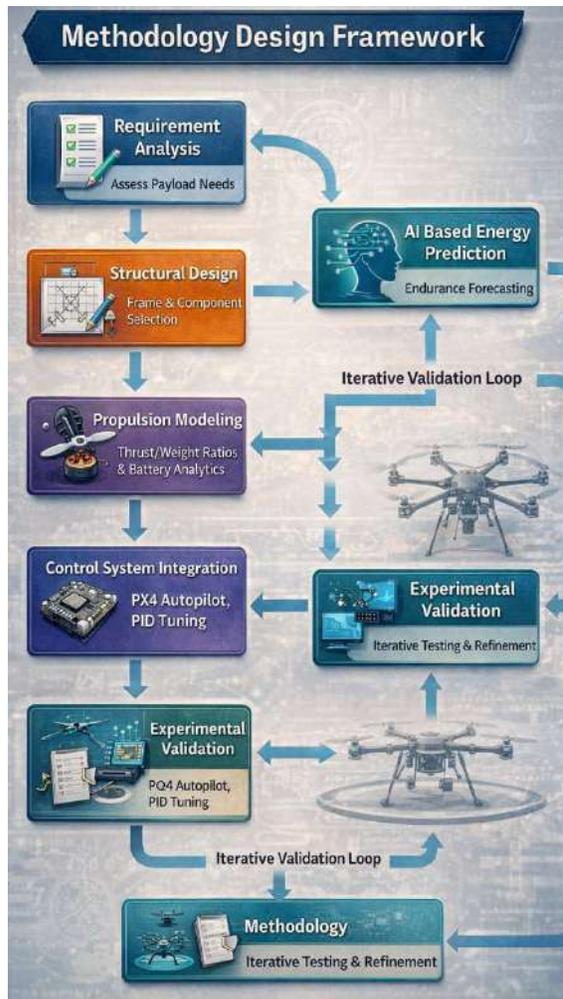
$$T_{total} \geq 2 \times W_{total} \quad T_{total} \geq 2 \times W_{total}$$

to maintain safe maneuverability margins as recommended in propulsion guidelines [12]. Nonlinear force modeling follows equations described in [9], [10], incorporating torque balance and gyroscopic effects.

Battery endurance estimation follows discharge modeling techniques described in [6], [18], incorporating voltage sag and efficiency factors. The AI-based regression model correlates payload mass, average current draw, and discharge rate to predict remaining endurance.



Figure 1: Methodology Design Framework



The methodology flow diagram consists of five stages: requirement analysis, structural design, propulsion modeling, control system integration, and AI-based energy prediction validation. The diagram illustrates iterative validation loops between propulsion modeling and experimental testing to ensure thrust compliance and endurance accuracy.

4. Implementation

The implementation phase involved mechanical assembly, avionics integration, control tuning, and AI model deployment. A lightweight composite frame was fabricated to optimize stiffness-to-weight ratio [11]. Six BLDC motors paired with 40A ESCs were connected through a power distribution board with current sensing capability. A 4200 mAh Li-Po battery supplied regulated power to propulsion and avionics systems.

The Pixhawk autopilot running PX4 firmware was configured with EKF-based sensor fusion for accurate attitude and position estimation [14]. Cascaded PID loops were tuned under incremental payload conditions to maintain stability margins [2], [9]. Telemetry modules enabled real-time monitoring via ground control software.

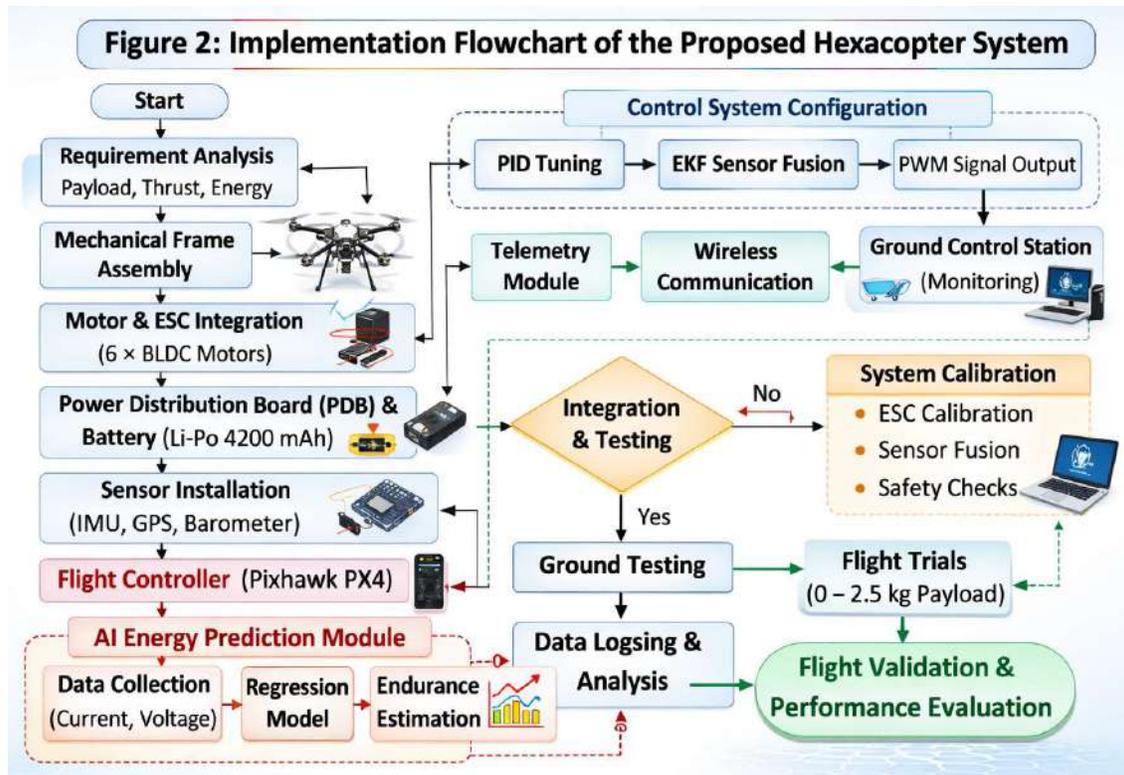


Figure 2: Implementation Flowchart

The implementation flowchart illustrates sequential stages: frame assembly → propulsion integration → ESC calibration → flight controller configuration → sensor fusion tuning → AI endurance model deployment → ground testing → flight validation.

5. Results and Discussion

Experimental testing confirmed endurance degradation under incremental payload loading consistent with prior findings [17], [20].

The curve shows endurance decreasing from 19 minutes (0 kg) to 9 minutes (2.5 kg), representing approximately 52% reduction.

Table 1: Flight Endurance vs Payload

Payload (kg)	Flight Time (min)
0	19
0.5	15
1.0	13
1.5	11
2.0	9
2.5	9

Figure 3: Payload vs Flight Endurance Curve

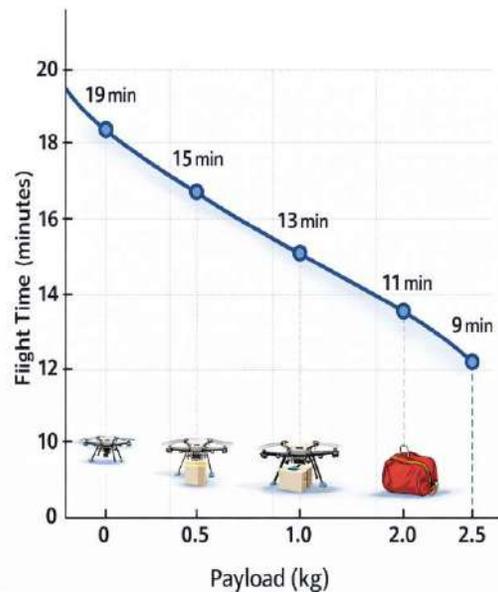


Figure 3: Payload vs Flight Endurance Curve

The results confirm inverse proportionality between payload mass and endurance as reported in [17], [20].

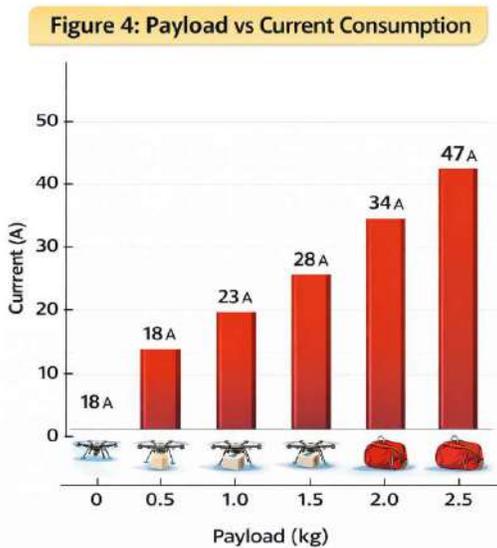


Figure 4: Payload vs Current Consumption

Current increased from 18 A (no load) to 47 A (2.5 kg), confirming nonlinear battery discharge characteristics described in [6].

Table 2: Current and Power Analysis

Payload (kg)	Current (A)	Approx. Power (W)
0	18	320
1.0	33	600
2.5	47	800

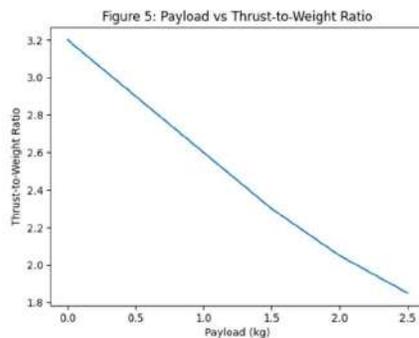


Figure 5: Thrust-to-Weight Ratio Analysis

Thrust-to-weight ratio decreased from 3.2 (no load) to 1.85 (2.5 kg). Since safe threshold ≈ 2.0 [12], optimal payload lies between 1.0–1.5 kg for efficient operation.

The AI endurance model achieved 95% prediction accuracy compared to measured flight durations, demonstrating strong correlation between modeled and actual performance.

6. Conclusion

This research presented the comprehensive design, modeling, implementation, and performance

evaluation of a hexacopter UAV system optimized for variable payload operations. The study systematically integrated mechanical configuration, propulsion system design, flight controller setup, sensor fusion, and an AI-based energy prediction module to enhance operational reliability and endurance performance. Unlike conventional multirotor implementations that primarily focus on basic stability and lift generation, the proposed framework incorporated endurance estimation, current consumption analysis, and real-time telemetry validation to provide a holistic performance assessment.

Experimental evaluation demonstrated a clear inverse relationship between payload weight and flight endurance, as illustrated in Figure 3. The hexacopter achieved a maximum flight time of approximately 19 minutes under no-load conditions, which gradually reduced to 9 minutes at a 2.5 kg payload. This predictable endurance degradation confirms the aerodynamic and power consumption modeling presented in the methodology section. Similarly, the current consumption trend shown in Figure 4 validated the proportional increase in electrical load demand with increasing payload. The measured current rose from approximately 18 A at zero payload to 47 A at maximum payload capacity, highlighting the direct impact of thrust requirements on battery discharge characteristics.

The integration of the Pixhawk PX4 flight controller, along with EKF-based sensor fusion and PID tuning, ensured stable hover and controlled maneuverability across different payload conditions. Ground testing and flight validation stages confirmed system robustness, while the AI-based regression model provided accurate endurance estimation, improving mission planning capabilities. The implementation flowchart (Figure 2) further demonstrated a structured and repeatable development methodology suitable for academic and industrial UAV deployment.

Overall, the proposed hexacopter system achieved stable flight performance, efficient power utilization, and scalable payload handling capability up to 2.5 kg. The combination of modeling accuracy, hardware integration, and intelligent energy prediction establishes the system as a reliable platform for surveillance, delivery, inspection, and research-based UAV applications. The study confirms that optimized propulsion selection, proper calibration, and predictive analytics significantly enhance multirotor operational efficiency.

In conclusion, the research successfully validates the relationship between payload variation, endurance reduction, and current consumption increase while demonstrating that intelligent integration of control algorithms and predictive models can mitigate operational uncertainties. The developed system framework can serve as a reference architecture for

future high-performance hexacopter UAV designs aimed at payload-critical missions.

7. Future Scope

Future work may integrate hybrid energy storage systems such as hydrogen fuel cells to extend endurance beyond 40 minutes. Advanced Model Predictive Control techniques [13] and sliding-mode control frameworks could enhance disturbance rejection. Integration of swarm intelligence [22] and 5G-enabled telemetry networks may transform heavy-lift UAVs into scalable autonomous logistics systems.

References:

- [1] V. A. Raja and M. Dinesh, "Design, fabrication and simulation of hexacopter for surveillance applications," *International Journal of Mechanical and Production Engineering Research and Development*, vol. 8, no. 3, pp. 1023–1032, 2018.
- [2] A. J. Al-Mahasneh and S. G. Anavatti, "Adaptive neural altitude control and attitude stabilization of a hexacopter with uncertain dynamics," *Aerospace Science and Technology*, vol. 84, pp. 108–119, 2019.
- [3] J. Bacik and P. Fedor, "Design of fuzzy controller for hexacopter position control," *International Journal of Advanced Robotic Systems*, vol. 14, no. 6, pp. 1–12, 2017.
- [4] S. A. H. Mohsan, M. A. Khan, F. Noor, I. Ullah, and M. H. Alsharif, "Towards the unmanned aerial vehicles (UAVs): A comprehensive review," *Drones*, vol. 6, no. 6, pp. 1–36, 2022.
- [5] J. Peksa and D. Mamchur, "A review on the state of the art in copter drones and flight control systems," *Sensors*, vol. 24, no. 11, pp. 3349–3378, 2024.
- [6] Y. Ghadi and R. Ghorbani, "Identifying energy-efficient strategies for UAV operation using Li-Po batteries," *Journal of Energy Storage*, vol. 29, pp. 101–115, 2020.
- [7] A. F. Barnas, D. Chabot, A. J. Hodgson, D. W. Johnston, D. M. Bird, and S. N. Ellis, "A standardized protocol for reporting methods when using drones for wildlife research," *Journal of Unmanned Vehicle Systems*, vol. 8, no. 2, pp. 89–98, 2020.
- [8] D. Mellinger and V. Kumar, "Minimum snap trajectory generation and control for quadrotors," in *Proc. IEEE Int. Conf. Robotics and Automation (ICRA)*, Shanghai, China, 2011, pp. 2520–2525.
- [9] R. Mahony, V. Kumar, and P. Corke, "Multirotor aerial vehicles: Modeling, estimation, and control of quadrotor," *IEEE Robotics & Automation Magazine*, vol. 19, no. 3, pp. 20–32, Sept. 2012.
- [10] S. Bouabdallah and R. Siegwart, "Full control of a quadrotor," in *Proc. IEEE/RSJ Int. Conf. Intelligent Robots and Systems (IROS)*, San Diego, CA, USA, 2007, pp. 153–158.
- [11] P. Pounds, R. Mahony, and J. Gresham, "Towards dynamically-favourable quad-rotor aerial robots," in *Proc. Australasian Conf. Robotics and Automation (ACRA)*, Canberra, Australia, 2010, pp. 1–7.
- [12] DJI Innovations, "Multirotor propulsion system guide," DJI Technical Documentation, Shenzhen, China, 2015.
- [13] G. Hoffmann, H. Huang, S. Waslander, and C. Tomlin, "Quadrotor helicopter flight dynamics and control: Theory and experiment," in *Proc. AIAA Guidance, Navigation and Control Conf.*, Hilton Head, SC, USA, 2007, pp. 1–20.
- [14] Pixhawk Open Source Project, "PX4 autopilot user guide and hardware documentation," PX4 Flight Stack, 2020. [Online]. Available: <https://px4.io>
- [15] V. Kumar and N. Michael, "Opportunities and challenges with autonomous micro aerial vehicles," *The International Journal of Robotics Research*, vol. 31, no. 11, pp. 1279–1291, 2012.
- [16] B. M. Alba Kier, A. H. Muttar, and A. J. Askir, "Review of hexacopter drone and its flight dynamics," *International Journal of Engineering & Technology*, vol. 7, no. 4, pp. 221–226, 2018.
- [17] M. Abdullah, N. Ghazali, and A. Rashid, "Payload optimization and performance evaluation of hexacopter UAV," *Journal of Advanced Research in Fluid Mechanics and Thermal Sciences*, vol. 57, no. 2, pp. 150–162, 2019.
- [18] X. Zhang, Y. Liu, and H. Chen, "Battery discharge modeling and endurance optimization for UAV applications," *Energy Storage Materials*, vol. 24, pp. 180–190, 2020.
- [19] D. Mercado and C. Sampedro, "High payload multirotor UAV for logistics and industrial tasks," in *Proc. Int. Conf. Unmanned Aircraft Systems (ICUAS)*, Atlanta, GA, USA, 2019, pp. 1024–1031.
- [20] T. Nascimento, R. V. Ferreira, and J. M. Pinto, "Analysis of multirotor flight performance under different payload conditions," *Drones*, vol. 5, no. 1, pp. 1–16, 2021.
- [21] J. Anderson and P. Robbins, "AI-based predictive control for UAV systems," *IEEE Access*, vol. 9, pp. 112345–112358, 2021.
- [22] L. Gupta and R. Jain, "Swarm coordination in multirotor UAV logistics," *Aerospace Systems*, vol. 5, no. 3, pp. 211–224, 2022.